Dart Aerospace Ltd.

Date: Tuesday, 1/31/2006 1:11:47 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: SKIDTUBE
Job Number	: 25691		
Estimate Number	: 11545		
P.O. Number	: N/A	**Part Number**	: D204635011
This Issue	: 1/31/2006 **S.O. No.** : N/A	**Drawing Number**	: N/A
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : LANDING GEAR	**Drawing Revision**	: N/A
Previous Run	: 25690	**Material**	: N/A
Written By	: SEE COMMENT BELOW	**Due Date**	: 2/20/2006 **Qty:** 1 **Um:** Each
Checked & Approved By	: KJ 06.01.31		
Comment	: Est Rev:G 02.08.28 Removed QC5 KJ		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy bluefile and Type labels as per PPP D204-635-011 CHG004 KJ 06/02/23 (1)

Seq. #:	Machine Or Operation:	Description:
2.0	25691A	SKIDTUBE

Comment: Sub-Component Pick:

Qty	Part Number	Description	Batch
1	D204-635-041	Skidtube Assembly	B25691A

Seq. #:	Machine Or Operation:	Description:
3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

Seq. #:	Machine Or Operation:	Description:
4.0	K10003	D205-634-011 Saddle Kit

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
1	K10003	Saddle Kit	B25804

6/6/02 (1)

Seq. #:	Machine Or Operation:	Description:
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS AP 06/06/02

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: [illegible] Date: 06/06/05

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

Date: Tuesday, 1/31/2006 1:11:47 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SKIDTUBE

Job Number: 25691

Part Number: D204635011

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D204-635-011
Location: FG21
PPP Rev: B

7.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

Date: Tuesday, 7/25/2006 11:43:01 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: CUSTOM
Job Number	: 28028		
Estimate Number	: 10804		
P.O. Number	: N/A	**Part Number**	: Z_CUSTOM
This Issue	: 7/25/2006 **S.O. No.** : N/A	**Drawing Number**	: Z_CUSTOM
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: 7/25/2006 **Type** : N/A	**Drawing Revision**	: N/A
Previous Run	: 27979	**Material**	: N/A
Written By	:	**Due Date**	: 8/1/2006 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	: Update D205-634 Skidtube With dsi 9344 & DSI9180 K10003		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	D35331	Set Screw

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Set Screw
Batch: B28029

Seq. #:	Machine Or Operation:	Description :
2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1 (16)
Update all kits D205-634-011 With Dsi9344 & dsi9180 Paperwork

Batch: B25952 B26870
Batch: B26328 B26875 B26869
Batch: B26310 B26332
Batch: B25592 B25686
Batch: B26335
Batch: B26867 x1 634 -011
Batch: B26329 x1
Batch: B26331 x1
Batch: B26330 x1
Batch: B26333 x1
Batch: B26334 x1 634
Batch: B25818 -041 → 25817
Batch: B25819
Batch: 25690 635 -011 B21821 635-041
Batch: 25691 B20000 - 635-041
Batch: 25334 B18148 - 635-041
25333 B21564 - 635-041

31

Update all kits K10003 With Dsi9344 & dsi9180 Paperwork

Batch: B26358 x3
Batch: B26848 x2
Batch:

06/07/27